

Work Order ID 85672

85672

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June-13-12 2:04:42 PM

Item ID: D412-630-033

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli Access Step LH Folding

Start Date: 6/13/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/14/12 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111377 - RETURN

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-630	Rev M

100 0.00

100

QC

Quality Control

Memo

INSPECT RA111377
1 X D412-630-033 B83739

0.00

8/26/13

ML 12/06/13

110

0.00

110

Packaging

Packaging

Memo

ENSURE ORIGINAL KIT IN BOX

0.00

8/4/17

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-630-033	Q/C	CHG003		
DESC.	Heli-Access-Step	STC	SH96-69		
LOT	B83739	STC	SR00598NY		
MODEL	Bell 205/212/214/412	STC	SR00595/7NY		
MADE IN CANADA				D2729-1	

0.00

8/26/14

4/17

Work Order ID 85672

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June-13-12 2:04:42 PM

Item ID: D412-630-033 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Heli Access Step LH Folding
Start Date: 6/13/12 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/14/12 Req'd Qty: 1.00 ***1*** Customer: CU-DAR001
Reference: RMA RA111377

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP USING NEW B/N NEW LABELS AND PAPERWORK REQ'D								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date: 6/12/14

Handwritten text: MLJ 12/06/15

Handwritten text: MLJ 12/06/14

Picklist Print

June-13-12 2:03:47 PM

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Work Order ID: 85672

Parent Item: D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 6/13/12

Required Date: 6/14/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-11-08 JLM
IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-630-033		Manufactured	No				Each	2.0000		1			
Heli Access Step LH Folding													

Location

Loc Qty

Loc Code

FG111

2

83739

2

1 172615

Instructions for RA 111377 D412-630-034 B83739 CHG002

- Box was not damaged
- Kit complete
- Needs new BATCH #
- Needs new Paper Work & Labels

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO